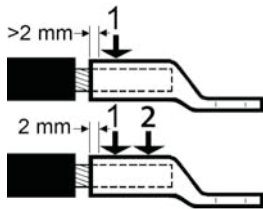


Accessories for crimping Cu and Al with V1470



B4040 dies.



One and two crimps.

- Two crimps/indents are made when crimping Cu terminals 500 - 1000 mm², and Al terminals 800 - 1200 mm².
- For Cu branch connectors only one crimp is made.

Crimp dies

Supplied in pairs.

For hexagonal crimping of Cu terminals and connectors.

mm ²	Cable type/Terminal or connector type	Dies	No. of crimps
500	Stranded/KRD/KSD/KRT/KST	B4040	2
500	Flexible/KRF/KSF	B4042	2
630	Stranded/KRD/KSD/KRT/KST	B4045	2
630	Flexible/KRF/KSF	B4053	2
800	Stranded/KRD/KSD/KRT/KST	B4053	2
800	Flexible/KRF/KSF	B4053	2
1000	Stranded/KRD/KSD/KRT/KST	B4056	2

For oval crimping of branch connectors (C sleeves).

Main conductor, mm ²	Branch, mm ²	Dies	No. of crimps
185-150	185-35	B40C18	1
300-240	300-35	B40C21	1



B40C18 dies.

Punch and Matrix

For indent crimping of Al terminals and connectors.

Stranded, mm ²	Matrix holder	Matrix	Punch
800	V1471	W60M	W60D
1000	V1471	W60M	W60D
1200	V1471	W70M	W70D

Always make two crimps on Al.



Crimp sequence.



Matrix holder V1471 + matrix W60M + punch W60D.