Tools for crimping Cu, Al-/Cu-terminals and connectors

Accessories for crimping Al with V1300, V1311 and PVL1300

■ When crimping Al terminals and connectors, two indent crimps are always made, see picture.

Punch and matrix

For indent crimping of Al terminals and connectors.
For 16 - 150 (185 solid) mm², **matrix holder V1320 is used**.

Cat. no.	Description
V1320	Matrix holder

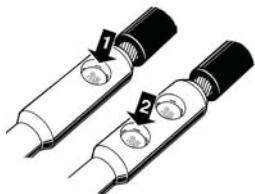| Stranded mm²	Solid mm²	Matrix	Punch
16	16(+25)	P13M	P13D
25	35	P13M	P13D
35	50	P20M	P20D
50	70	P20M	P20D
70	95	P20M	P20D
95	120	P25M	P25D
120	150	P25M	P25D
150	185	P25M	P25D
185	240	13P32M*	P32D
240		13P32M*	P32D

* Used without matrix holder.
Always make two crimps, see picture.

For indent crimping of Al terminals type AKKxxxB/AKSxxxB and connectors type ASxxxB.

Stranded mm²	Matrix	Punch
300	13P37M*	13P37D
400	13P37M*	13P37D

* Used without matrix holder.
Always make two crimps, see picture.

V1320 matrix holder + P13M matrix + P13D punch.

Crimp sequence.