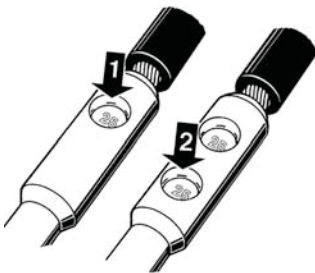


AlCu bimetallic through connectors 300 - 400 mm²

- connect Al conductors to Cu conductors
- stranded/solid Al conductors, stranded/flexible Cu conductor
- two adjacent crimps are necessary - crimp sequence, see pictures
- when crimping Al part, use special matrix 13P37M and special punch 13P37D, no matrix holder necessary
- when crimping Cu part, use special dies 13B30, no die holder necessary
- when crimping the Cu part, place the dies between the circular groove on the Cu barrel and the edge



Cat. no., mm ² , Al-Cu	mm d	D	d ₁	L	Rec. tool
AKS300B-240A	22,3	37	29	111	V1300
AKS400B-240A	25	37	29	111	V1300



Crimp sequence.

For detailed information regarding recommended tool or system, see chapter 6.