

Surge Absorber KVA N Series is suitable for elimination of ESD on high-speed signal lines. It is qualified for AEC-Q200 that the standard is globally applied by automotive industry and meet ISO10605.

The ecology design of Type KVA N Series is environmentally friendly because of Lead-free and Halogen-free.

## FEATURES

1. Usable on high-speed signal lines
2. Low capacitance (size 1608 : 0.08pF typ.)
3. Large ESD endurance and high insulation resistance
4. No polarity. Protection of circuit against ESD from both directions
5. Ultra-small size : 1608 (1.6 × 0.8 × 0.55 mm)
6. Suitable for automatic mounting by chip placer
7. Precise dimensions allows high-density mounting and symmetrical construction of terminal provide "Self-Alignment".
8. Resistance to soldering heat : Reflow or flow soldering 10 seconds at 260°C
9. High accuracy carrier tape by using pressed pocket ensures excellent mounting.
10. Lead-free and RoHS Compliant

## APPLICATION CLASSIFICATION BY USE

The application classification by use which divided the market and use into four is set up supposing our products being used for a broad use.

Please confirm the application classification by use of each product that you intend to use.

Moreover, please be sure to inform to our Sales Department in advance in examination of the use of those other than the indicated use.

Market	Application classification by use	Use		Recommendation Type
		Outline	Typical example of application	Circuit Protection Components
High reliability apparatus	1	- Apparatus in which advanced safety and reliability are demanded. - Whether failure of the Apparatus which cannot maintenance exchange products, and a product is direct for a human life, Apparatus which changes or may cause a fatal system failure.	- Space development Apparatus relation (Satellite, Rocket, Artificial Satellite) - Aviation and a defensive system - Atomic power, fire power, and a water-power generation system	With no relevance
In-vehicle - Industrial apparatus	2	- Apparatus in which reliability is important. - The apparatus in which maintenance exchange of a product is very difficult, and failure of a product influence a human life, or the range of failure is wide range.	- Vehicles control of transport machines, such as a car, and a railroad, a vessel (Engine control, drive control, brake control) - The operation control system of the Shinkansen and a main artery	Type KAB N series Type JAG N series Type KVA N series
	3	-Apparatus which can maintenance exchange products, and apparatus in which the loss of the system failure is large although failure of a product does not influence a human life, and maintenance engineering is demanded	- Vehicle indoor loading parts, such as an air-conditioner and car navigation, and in-vehicle a communication facility - Security management system for home/buildings etc. - Control apparatus, such as Industrial use robots and a machine tool, etc.	Type KAB M series Type JAG M series Type KVA M series
Apparatus in general	4	- The small size and the thin article which applies leading-edge technology positively - The product supposing being used widely in the market for the apparatus which can maintenance exchange products, and apparatus with a partial system failure by failure of a product	-Smart phone, Mobile phone, Mobile PC (tablet), Electronic dictionary - Desktop PC, Notebook PC, Home network - Amusement apparatus (Pachinko, Game machine)	Type KAB Type KAB T series Type KAH Type JAE, Type JAG Type JAH, Type JAH L series Type JHB, Type JHC Type KVA

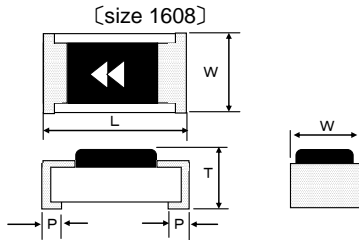
## RATING

Item	Ratings
Category Temperature Range	- 40~+125° C
Rated Voltage	24 VDC
Trigger Voltage	1000V max. (650V typ.)
Clamp Voltage	200V max. (100V typ.)
Capacitance	0.2pF max. (0.08pF typ.)

## ORDERING INFORMATION

KVA	N	2402	102	NA	29
Type code	Series Code	Rated voltage code	Trigger voltage code	Package style code	Case code
Surge Absorber (for ESD Elimination)	N	Code : Rated voltage 2402 : 24V	Code : Trigger voltage 102 : 1000V	Code:Packaging type NA : φ 180 Reel	Code : Case size 29 : 1.6 × 0.8

## DIMENSIONS



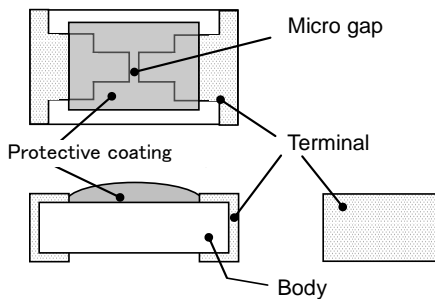
Main body : Alumina ceramic  
Terminal : Tin plating

Case size	Case code	L	W	T max	P
1608	29	1.60 <sup>±0.1</sup>	0.80 <sup>±0.1</sup>	0.55	0.30 <sup>±0.2</sup>

## MARKING

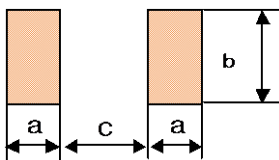
Code	Series	Rated voltage	Trigger voltage
◀◀	N	24 VDC	1000 V max.

## CONSTRUCTION



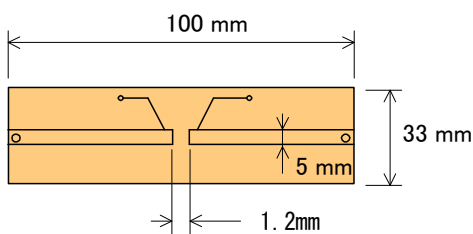
Name	Material
Micro gap	Nickel
Body	Alumina ceramic
Protective coat	Silicone resin
Terminal	Tin plating

## RECOMMENDED PAD DIMENSIONS



(mm)	
	Size 1608
a	1.0
b	1.2
c	1.0

## STANDARD TEST BOARD

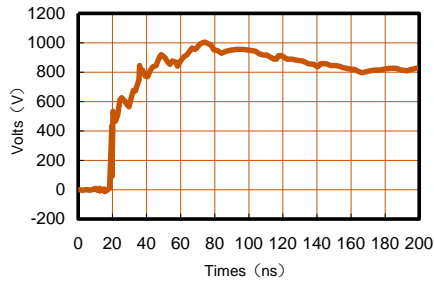


Glass epoxy on one side  
Board thickness : 1.6 mm  
Copper layer : 35μm

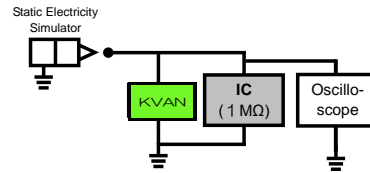
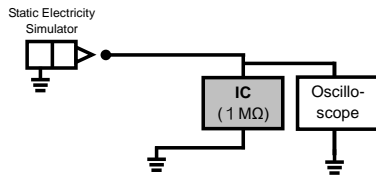
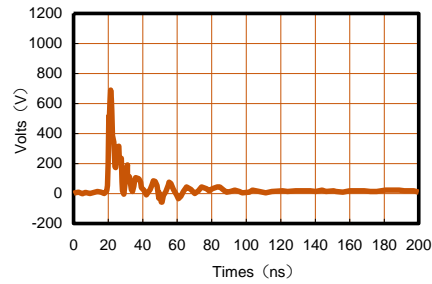
## STATIC SUPPRESSION -Example of ESD Elimination-

### Surge Absorber absorbs and suppresses static electricity.

Original ESD waveform at 1 kV



Absorbed ESD waveform at 1KV when KVA N Series is used



When mounted in parallel with the elements to be protected, such as ICs, between the elements and GND, Type KVA N Series suppresses ESD applied to the elements and events malfunction and breaking.

## PERFORMANCE

No.	Item	Performance	Test method
1	Trigger voltage	Shall not exceed 1000 V.	Contact discharging conforming to IEC61000-4-2 Tester capacity : 150 pF/Resistance : 330 Ω
2	Clamp voltage	Shall not exceed 200 V.	Contact discharging conforming to IEC61000-4-2 Tester capacity : 150 pF/Resistance : 330 Ω Test voltage : 8 kV (level 4)
3	Capacitance	size 1608 : Shall not exceed 0.2pF.	Measuring frequency : 1 MHz Measuring voltage : 1 V
4	Leakage current	Shall not exceed 1 nA.	Test voltage: 6V
5	Insulation resistance	Shall exceed 1 MΩ.	Resistance between terminals.
6	Electrode strength (Bending)	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Board supporting width : 90 mm Bending speed : Approx. 0.5 mm/sec. Duration : 60 sec. Bending : 3 mm
7	Shear test	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Applied force : 17.7N Duration : 60 sec. Tool : R0.5 Direction of the press : side face
8	Substrate bending test	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Supporting dimension : 0.8 mm Applied force : 10 N Tool : R0.5 Direction of the press : thickness direction of product.
9	Solderability (Solder Wetting time)	Solder Wetting time : within 3sec.	Solder : Sn-3Ag-0.5Cu Temperature : 245 ± 3°C meniscograph method Solder : JISZ3282 H60A, H60S, H63A Temperature : 230 ± 2°C meniscograph method
10	Solderability (new uniform coating of solder)	The dipping surface of the terminals shall be covered more than 95% with new solder.	Solder : Sn-3Ag-0.5Cu Temperature : 245 ± 3°C Dipping : 3sec. Solder : JISZ3282 H60A, H60S, H63A Temperature : 230 ± 2°C Dipping : 3sec.
11	Resistance to soldering heat	Marking shall be legible. No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Dipping (1 cycle) Preconditioning : 100 ~ 150°C, 60 sec. Temperature : 265 ± 3°C/6 ~ 7 sec. Reflow soldering (2 cycles) Preconditioning : 1 ~ 2 min, 180°C or less Peak : 250 ± 5°C, 5 sec. Holding : 230 ~ 250°C, 30 ~ 40 sec. Cooling : more than 2 min. Manual soldering Temperature : 350 ± 10°C Duration : 3 ~ 4 sec. Measure after 1 hour left under room temp. and humidity.
12	Solvent resistance	Marking shall be legible. No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Dipping rinse Solvent : Isopropyl alcohol Duration : 90 sec.

13	ESD endurance	No mechanical damage. The resistance between terminals shall be 1 MΩ or more, and the trigger voltage shall be met.	Conforming to IEC61000-4-2 Tester capacity : 150pF / Resistance : 330 Ω Test voltage : <table border="1" style="display: inline-table; vertical-align: middle;"><tr><td>Contact discharge</td><td>Air discharge</td></tr><tr><td>25kV</td><td>30kV</td></tr></table> 1000 cycles.	Contact discharge	Air discharge	25kV	30kV
			Contact discharge	Air discharge			
25kV	30kV						
Conforming to ISO10605 Tester capacity : 330pF / Resistance : 330 Ω & 2k Ω Test voltage : <table border="1" style="display: inline-table; vertical-align: middle;"><tr><td>Contact discharge</td><td>Air discharge</td></tr><tr><td>20kV</td><td>25kV</td></tr></table> 1000 cycles.	Contact discharge	Air discharge	20kV	25kV			
Contact discharge	Air discharge						
20kV	25kV						
14	Vibration	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Peak value : 49N Sweep time : 20min Frequency range : 10~2000Hz This cycle shall be performed 12 times in each of three mutually perpendicular directions(total of 36 times)				
15	Shock	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance..	Peak value : 14700N Duration : 0.5ms Waveform : Half-sine Velocity change : 4.7m/sec Three shocks in each direction shall be applied along the three mutually perpendicular axes of the test specimen (total of 18chocks).				
16	Thermal shock	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	-55 ± 3° C : 30 min. Room temperature : 2 ~ 3 min or less 125 ± 2° C : 30 min. Room temperature : 2 ~ 3 min or less Repeat above step for 1000 cycles.				
17	Moisture resistance	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Temperature : 85 ± 3°C Humidity : 85 ± 5% RH Leaving Duration : 1000 h				
18	Load life	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Temperature : 85 ± 2°C Applied : 24V (Rated voltage) Duration : 1000 hours				
			Temperature : 125 ± 2°C Applied : 24V (Rated voltage) Duration : 1000 hours				
19	Moisture load life	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Temperature : 85 ± 2°C Humidity : 85 ± 5%RH Applied : 24V(rated voltage) Duration : 1000 hours				
20	Stability	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Temperature : 125 ± 2°C Leaving Duration : 1000 hours				
21	High and Low Temp	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance at each temperature.	Temperature : 20°C→-40°C→20°C→85°C→125°C→20°C				
22	Sulfur resistance	No mechanical damage. Shall meet specification of trigger voltage and the insulation resistance.	Hydrogen sulfide gas concentration : 3±1p.p.m. Temperature : 40±1°C Relative humidity : 90±5%RH Duration : 240h				

## Application Notes for Surge Absorber

### 1. Circuit Design

Type KVA Surge Absorber is a part for protection from static electricity and cannot be used for protection from lightning surge. Before using Type KVA Surge Absorber, sufficiently examine its electrical characteristics and the circuit conditions to be mounted.

- (1) Type KVA should always be operated below the rated voltage.
- (2) Please use Type KVA under the condition of category temperature.

Type KVA should be selected by determining the operating conditions that will occur after final assembly, or estimating potential abnormalities through cycle testing.

### 2. Assembly and Mounting

During the entire assembly process, observe Type KVA body temperature and the heating time specified in the performance table. In addition, observe the following items :

- (1) Mounting and adjusting with soldering irons are not recommendable since temperature and time control is difficult.  
In case of emergency for using soldering irons, be sure to observe the conditions specified in the performance table.
- (2) Type KVA body should not have direct contact with a soldering iron.
- (3) Once Type KVA mounted on the board, they should never be remounted on boards or substrates.
- (4) During mounting, be careful not to apply any excessive mechanical stresses to Type KVA.
- (5) Should not rub the protective coat surface with a cotton swab or abrush, it might cause the lack for marking and protective coat.

### 3. Solvents

For cleaning of Type KVA, immersion in isopropyl alcohol for 90 seconds (at 20 ~ 30°C liquid temp.) will not be damaged.

If organic solvents (Pine Alpha™, Techno Care™, Clean Through™, etc.) will be applied to Type KVA, be sure to preliminarily check that the solvent will not damage Type KVA.

### 4. Caution During Usage

Type KVA should never be touched in use.

### 5. Environmental Conditions

- (1) Type KVA should not be operated in acid or alkali corrosive atmosphere.
- (2) Type KVA should not be vibrated, shocked, or pressed excessively.

(3) Type KVA should not be operated in a flammable or explosive atmosphere.

(4) Please do not use Type KVA in the environment where dew condensation occurs.

In case Type KVA has to be used under the dew condensation condition, please apply moisture-proof coating over Type KVA . Covering Type KVA with moisture-proof coating may affect electrical characteristics, please evaluate the effects sufficiently before use.

### 6. Emergency

In case of fire, smoking, or offensive odor during operation, please cut off the power in the circuit or pull the plug out.

### 7. Storage

(1) Type KVA should be stored at room temperature (-10°C ~ +40°C) without direct sunlight but not in corrosive atmosphere such as H<sub>2</sub>S (hydrogen sulfide) or SO<sub>2</sub>(sulfur dioxide).

Direct sunlight may cause decolorization and deformation of the exterior and taping.

Also, there is a fear that solderability will be remarkably lower in high humidity.

(2) If the products are stored for an extended period of time, please contact us for recommendation.

The longer storage term causes packages and tapings to worsen. If the products are stored for longer term, please contact us for advice.

(3) The products in taping, package, or box should not be given any kind of physical pressure. Deformation of taping or package may affect automatic mounting.

### 8. Disposal

When Type KVA are disposed of as waste or "scrap", they should be treated as "industrial waste". Type KVA contain various kinds of metals and resins.

### 9. Samples

Type KVA received as samples should not be used in any products or devices in the market. Samples are provided for a particular purpose such as configuration, confirmation of electrical characteristics, etc.



**M A T S U O E L E C T R I C C O . , L T D .**

Please feel free to ask our sales department for more information on the Surge Absorber.

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URL : <http://www.ncc-matsuo.co.jp/>

The specifications on this catalog are subject to change without prior notice. Please inquire of our Sales Department to confirm the specifications prior to use.