

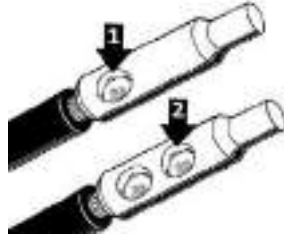
Punch and Matrix

For Al-terminals, indent crimping.
Use matrix holder **V1471**.

When crimping Al-terminals, two crimps are always required.



Matrix holder V1471, Matrix W60M, punch W60D.



Crimp sequence

Stranded Al mm ²	Matrix	Punch	Number of crimps	Matrix holder required	Punch holder required
800-1000	W60M	W60D	2	Yes	No
1200	W70M	W70D	2	Yes	No