## Punch and Matrix

For Al-terminals, indent crimping. Use matrix holder **V1471**. When crimping Al-terminals, two crimps are always required.

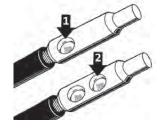












Matrix holder V1471, Matrix W60M, punch W60D.

Crimp sequence

| Stranded Al<br>mm² | Matrix | Punch | Number of<br>crimps | Matrix holder<br>required | Punch holder<br>required |
|--------------------|--------|-------|---------------------|---------------------------|--------------------------|
| 800-1000           | W60M   | W60D  | 2                   | Yes                       | No                       |
| 1200               | W70M   | W70D  | 2                   | Yes                       | No                       |



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