

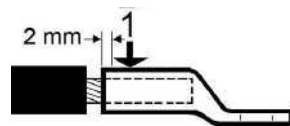
Accessories for crimping Cu with V250

The B dies are intended for Cu-terminals, type KR/KRF and KS/KSF, together with stranded Cu conductors of Class 2 according to IEC 60228. For multi-stranded (Class 5) Cu conductors, crimping with the Dual system is recommended.

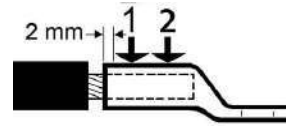
Crimp dies for KRF/KSF

Supplied in pairs.

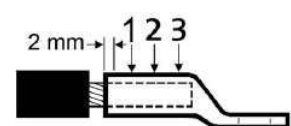
For Cu-terminals, KRF/KSF, hexagonal crimping. If die holders are required, use inner die holder **V2506** and outer die holder **V2508**



Crimp sequence for one crimp.



Crimp sequence for two crimps.



Crimp sequence for three crimps.

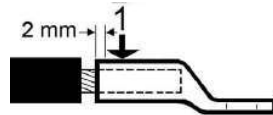
Die pair B2542, used without die holder.

mm ² KRF/KSF	Name	Number of crimps	Net weight (kg)	Die holder required
10	B8	1	0,101	Yes
16	B9	1	0,103	Yes
25	B11	1	0,109	Yes
35	B13	1	0,113	Yes
50	B14,5	1	0,111	Yes
70	B17	1	0,107	Yes
95	B20	1	0,115	Yes
120	B22	1	0,148	Yes
150	B25	1	0,135	Yes
185	B27	1	0,128	Yes
240	B30	1	0,115	Yes
300	B2532	1	1,018	No
400	B2538	2	0,896	No
500	B2542	2	0,874	No
630	B2553	3	0,912	No

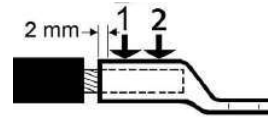
Crimp dies for KRD/KSD

Supplied in pairs.

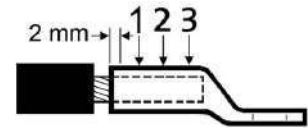
For Cu-terminals, KRD/KSD, hexagonal crimping. If die holders are required, use inner die holder V2506 and outer die holder V2508.



Crimp sequence for one crimp.



Crimp sequence for two crimps.



Crimp sequence for three crimps.

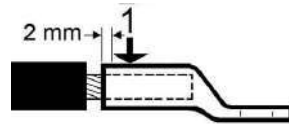
Die pair B2542, used without die holder.

mm ² KRD/KSD	Name	Number of crimps	Net weight (kg)	Die holder required
16	B8	1	0,101	Yes
25	B9	1	0,103	Yes
35	B11	1	0,109	Yes
50	B12	1	0,108	Yes
70	B14	1	0,112	Yes
95	B16	1	0,107	Yes
120	B19	1	0,118	Yes
150	B22	1	0,148	Yes
185	B25	1	0,135	Yes
240	B27	1	0,128	Yes
300	B30	1	0,115	Yes
400	B2532	1	1,018	No
500	B2540	2	0,891	No
630	B2545	3	0,899	No
800	B2553	3	0,912	No

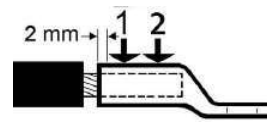
Crimp dies for KRT/KST

Supplied in pairs.

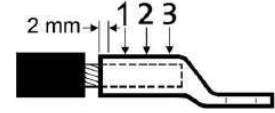
For Cu-terminals, KRT/KST, hexagonal crimping. If die holders are required, use inner die holder V2506 and outer die holder V2508.



Crimp sequence for one crimp.



Crimp sequence for two crimps.



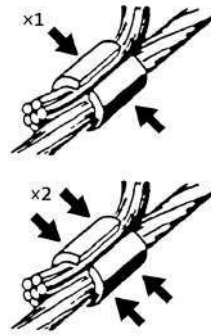
Crimp sequence for three crimps.

Die pair B2542, used without die holder.

mm ² KRT/KST	Name	Number of crimps	Net weight (kg)	Die holder required
10	B7	1	0,101	Yes
16	B8,5	1	0,101	Yes
25	B10	1	0,106	Yes
35	B12	1	0,108	Yes
50	B14	1	0,112	Yes
70	B16	1	0,107	Yes
95	B18	1	0,120	Yes
120	B19	1	0,118	Yes
150	B22	1	0,148	Yes
185	B24	1	0,139	Yes
240	B26	1	0,131	Yes
300	B30	1	0,115	Yes
400	B2532	1	1,018	No
500	B2540	2	0,891	No
630	B2545	3	0,899	No
800	B2553	3	0,912	No

Crimp dies for C-sleeves

Die pair for Cu-branching with C-sleeves, oval crimping. If a die holder is required, use inner die holder V2506 and outer die holder V2508, for the V250 system.



Die holder V2508, BC dies, die holder V2506.

Die pair B25C16

One and two crimps.

Through conductor mm ²	Branching mm ²	mm ²	Name	Number of crimps	Net weight (kg)	Die holder required
6-16	6-16	Total: 12-26	BC5	1	0,112	Yes
5-25	5-25	Total: 30-50	BC6	1	0,149	Yes
6-50	6-50	Total: 50-100	BC8-9	1	0,138	Yes
25-120	25-120	Total: 95-190	BC13	1	0,142	Yes
25-185	25-185	Total: 175-240	B25C15	1	1,012	No
25-300	25-300	Total: 245-425	B25C18	2	0,954	No
150-300	150-300	Total: 450-540	B25C21	2	0,864	No

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Die holders for the 250 system

Inner and outer die holder for the 250 system.



Inner die holder V2506.

Outer die holder V2508.

Name	Net weight (kg)
V2506	0,341
V2508	0,632