



DV250

Tested and certified crimp head with patented DUAL technology for crimping Cu-terminals, type KRF/KSF 120-400 mm². Used in combination with foot pump P4000 or the electrically powered pump PS710 (battery powered version of PS710E is also available).

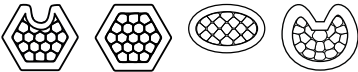


Properties:

- crimp head with the patented DUAL technology that provides optimised hexagonal crimping + a certain amount of indent crimping in two integrated steps
- working pressure 63 MPa (630 bar)
- crimp force 250kN (25 tonnes)
- large crimp area
- no die holders are needed for DUAL dies
- Other accessories (without DUAL function) for crimping both Cu and Al-terminals can be used
- DUAL: 120 - 400 mm²

mm ² (Cu)	mm ² (Stranded Al)	mm ² (Solid Al)	Name	Crimp geometries	Net weight (kg)	Length mm	Width	Height
10-800	16-630	16-300	DV250	Punch, Dual, Hexagonal, Oval	4,8	280	111	74

Crimp geometries



Accessories for crimping Cu flexible conductors with DUAL system DV1300, DV1300C2, PVX1300, PVX1300C2 and DV250

Crimp dies for DV1300 och PVX1300

Supplied in pairs.

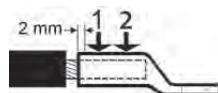
For Cu-terminals, type KR/KRF and KS/KSF and flexible Cu conductors.
No die holders are needed.



Die pair 13DB20.



Crimp sequence for one crimp.



Crimp sequence for two crimps.

mm ²	Name	Number of crimps	Net weight (kg)
10	13DB8	1	0,448
16	13DB9	1	0,447
25	13DB11	1	0,462
35	13DB13	1	0,477
50	13DB14,5	1	0,480
70	13DB17	1	0,486
95	13DB20	1	0,484
120	13DB22	2	0,441
150	13DB25	2	0,440
185	13DB27	2	0,443
240	13DB30	2	0,453
300	13DB32	2	0,428

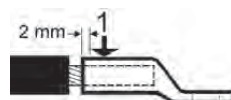
Crimp dies for DV1300C2 and PVX1300C2

Supplied in pairs.

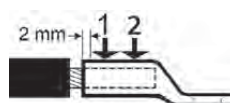
For Cu-terminals, type KR/KRF and KS/KSF and flexible Cu conductors.
No die holders are needed.



Die pair 13DCB20.



Crimp sequence for one crimp.

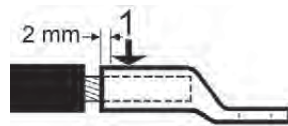


Crimp sequence for two crimps.

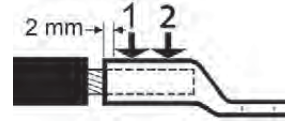
mm ²	Name	Number of crimps	Net weight (kg)
10	13DCB8	1	0,456
16	13DCB9	1	0,440
25	13DCB11	1	0,465
35	13DCB13	1	0,486
50	13DCB14,5	1	0,497
70	13DCB17	1	0,503
95	13DCB20	1	0,507
120	13DCB22	2	0,450
150	13DCB25	2	0,498
185	13DCB27	2	0,514
240	13DCB30	2	0,534
300	13DCB32	2	0,490

Crimp dies for DV250

Supplied in pairs.
 For Cu-terminals, type KR/KRF and KS/KSF and flexible Cu conductors.
 No die holders are needed.



Crimp sequence for one crimp.



Crimp sequence for two crimps.

mm ²	Name	Number of crimps	Net weight (kg)
120	DB2522	1	1,060
150	DB2525	1	1,060
185	DB2527	1	1,060
240	DB2530	1	1,060
300	DB2532	1	1,060
400	DB2538	2	1,060

96