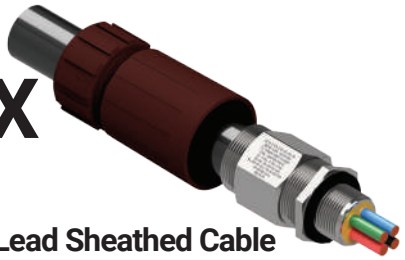
CCG CABLE TERMINATIONS

VORTEx INSPECTABLE INJECTION RESIN BARRIER GLAND

EX CORROSION GUARD® VS VX



Ex db IIC, Ex eb IIC, Ex ta IIIC, Ex nR IIC

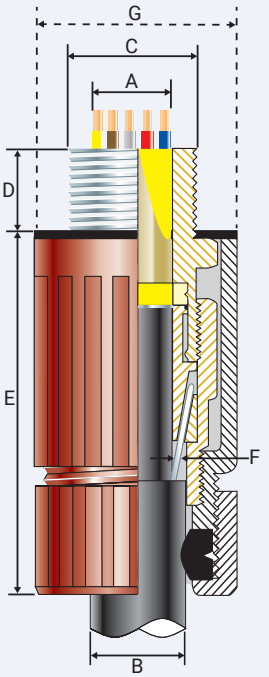
VORTEx BARRIER GLAND for Unfilled SWA, Aluminum, Copper Tape or Lead Sheathed Cable

Features and Benefits

- For highly corrosive, wet locations, Group II, III, Zone 1, 2, 20, 21 and 22 hazardous areas.
- For unfilled hygroscopic multicore cables refer to IEC 60079-14; 9.3.2 and 10.6.2a, IEC 61892-7, 10.6 and 10.7.
- Freely rotating captive cone and inspectible cone ring provides an armour clamp and earth bond on steel wire armour and aluminium armour.
- Corrosion Guard® screws onto the gland body and seals over the outer sheath of the cable giving an IP68 and deluge proof seal protecting the armour and metal parts of the gland.
- Provides 360° earthing to copper tape or lead sheath.
- Instantly mixed and injected Resin forms a 100% barrier seal around the individual cores of the cable.
- Prevents explosive gases and/or liquids transmitting down the cable.
- Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™).
- Supplied with a thread sealing gasket (parallel threads only).

Technical Data

Type:	Ex Corrosion Guard® VS VX (VORTEx®)
Gland Material:	Brass (Marine Grade Electroless Nickel Plated™)
Corrosion Guard Material:	Glass Reinforced Polyester Compound / PBT
Seal Material:	Standard Thermoset Elastomer or Extreme Temperature Seals, Quick Setting Injection Barrier Resin Seal
Sealing Gasket Material:	HDPE, Nylon 66 or PTFE
Cable Type:	Steel Wire Armour, Aluminium Armour, Copper Tape or Lead Sheathed
Armour Clamping:	Rotating Captive Cone and Inspectible Cone Ring
Sealing Area:	Inner Sheath, Outer Sheath and Vortex® Resin around Cable Conductors
Optional Accessories:	Adaptor, Reducer, Locknut and Serrated Washer
Note:	The installer should ensure that the materials are suitable for the installation environment.



PATENTED

Standards and Certifications

Equipment Protection Levels:	IECEx/INMETRO: Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da ATEX/UKEX: Ⓔx II 2/3G 1D, Ex db IIC Gb, Ex eb IIC Gb, Ex ta IIIC Da, Ex nR IIC Gc TR CU: Ex 1Ex d IIC Gb X / 1Ex e IIC Gb X / 2Ex nR IIC Gc X / Ex tb IIIC Db X	
Continuous Operating Temp:	-50°C to +95°C	
Conformance:	Standard:	Certificate:
IEC/BS EN	IEC/BS EN 62444	CML 14CA364
IECEx	IEC 60079 Part 0, 1, 7, 15, 31	IECEx CML 18.0018X
ATEX	EN 60079 Part 0, 1, 7, 31 EN 60079 Part 0, 15	CML 16ATEX1001X CML 16ATEX4002X
UKEx	BS EN IEC 60079 Part 0, 1, 7, 31 BS EN IEC 60079 Part 0, 15	CML 21UKEX1011X CML 21UKEX4006X
INMETRO (Brazil)	ABNT NBR IEC 60079 Part 0, 1, 7, 15, 31	TÜV 15.0483X
TR CU (Russia)	ГОСТ 31610-0, 15, ГОСТ IEC 60079-1 ГОСТ Р МЭК 60079-7, 31	ЕАЭС RU C-ZA.HA91.B.00245/21
SANS	SANS/IEC 60079 Part 0, 1, 7, 15, 31	MASC MS/22-9001X
IP66/68 100m - Parallel	IEC 60529	CML 15Y728
IP68 - Tapered and approved grease	IEC 60529	IECEx CML 18.0018X
Deluge Protection	DTS-01	CML 14CA370-2
Corrosion Protection	ASTM B117-11, BS EN ISO 3231	EXOVA N968667
Marine ABS	IEC/EN 60079 Part 0, 1, 7, 15, 31	ABS 20-1952706-1-PDA
DNV-GL	IEC/EN 60079 Part 0, 1, 7, 15, 31	DNV-GL TAE0000010
EMC Compatible	EN 55011, + A1, EN 55022	SGS EMC305079/1

Conditions for Safe Use - X

- The cable glands shall only be used where the temperature, at the point of entry, is between -50°C to +95°C.
- Only resin supplied by CCG may be used in the glands.

Product Code	Gland Size Reference	Metric Entry Thread		Cable Detail				Max Length 'E'	Max. Dia. Over Cores	Max. No. of Cores	Armour Dia		Max Dia 'G'	Hexagonal Detail		Install. Torque Value Nm
		'C'	Min 'D'	Min 'A'	Max 'A'	Min 'B'	Max 'B'				Min 'F'	Max 'F'		Max 'Flats'	Max 'Crns'	
050900-16-VX	00-16ss	M16x1.5	15	3.0	8.5	8.0	13.5	46.0	8.0	6	0.20	0.90	33.0	24.0	27.0	21.0
050900-VX	00-20ss	M20x1.5	15	3.0	8.5	8.0	13.5	46.0	10.9	10	0.20	0.90	33.0	24.0	27.0	21.0
0509-0-VX	0-20s	M20x1.5	15	7.0	12.0	11.5	16.0	46.0	10.9	10	0.20	1.25	33.0	24.0	27.0	21.0
050901-VX	1-20	M20x1.5	15	9.0	15.0	14.5	20.5	51.0	12.5	13	0.20	1.25	36.0	27.0	30.0	21.0
050922-VX	2s-25s	M25x1.5	15	11.0	17.5	16.0	24.5	58.0	15.5	20	0.20	1.60	46.0	35.0	39.0	30.0
050902-VX	2-25	M25x1.5	15	14.0	20.0	20.5	26.5	58.0	15.5	20	0.20	1.60	46.0	35.0	39.0	30.0
050933-VX	3s-32s	M32x1.5	15	15.0	22.0	23.0	30.5	67.0	21.7	40	0.20	2.00	53.0	42.0	47.0	42.0
050903-VX	3-32	M32x1.5	15	19.0	26.5	26.5	33.5	67.0	21.7	40	0.20	2.00	53.0	42.0	47.0	42.0
050944-VX	4s-40s	M40x1.5	15	22.0	31.5	30.0	39.5	74.0	30.0	60	0.30	2.00	68.0	52.0	59.0	52.0
050904-VX	4-40	M40x1.5	15	26.0	34.0	33.0	42.5	74.0	30.0	60	0.30	2.00	68.0	52.0	59.0	52.0
050955-VX	5s-50s	M50x1.5	15	29.0	38.0	34.0	47.5	89.0	36.3	80	0.40	2.50	84.0	65.0	73.0	57.0
050905-VX	5-50	M50x1.5	15	34.0	44.5	42.5	52.5	89.0	36.3	80	0.40	2.50	84.0	65.0	73.0	57.0
050966-VX	6s-63s	M63x1.5	15	38.0	50.0	45.5	60.5	102.0	47.9	100	0.40	2.50	110.0	80.0	90.0	66.0
050906-VX	6-63	M63x1.5	15	44.0	56.5	52.5	65.5	102.0	47.9	100	0.40	2.50	110.0	80.0	90.0	66.0
050977-VX	7s-75s	M75x1.5	15	50.0	62.0	57.0	72.5	106.0	58.2	120	0.40	3.15	124.0	96.0	108.0	72.0
050907-VX	7-75	M75x1.5	15	56.0	67.5	65.5	78.0	106.0	58.2	120	0.40	3.15	124.0	96.0	108.0	72.0
050908-VX	8-80	M80x2.0	20	59.0	69.0	65.0	77.5	117.0	61.5	140	2.50	3.15	124.0	96.0	108.0	80.0
050999-VX	9s-90s	M90x2.0	20	66.0	75.0	73.0	86.5	117.0	70.5	160	3.00	3.50	124.0	111.0	125.0	89.0
050909-VX	9-90	M90x2.0	20	74.0	81.5	82.0	91.0	117.0	70.5	160	3.00	3.50	140.0	111.0	125.0	89.0
050910-VX	10-100	M100x2.0	20	81.0	91.0	90.0	100.0	117.0	79.0	180	3.00	3.50	140.0	125.0	141.0	98.0

All dimensions are in mm. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

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FITTING INSTRUCTIONS
Metric Illustration

CCG CABLE TERMINATIONS

Ex Corrosion Guard® VS VX (VORTEx®) Barrier

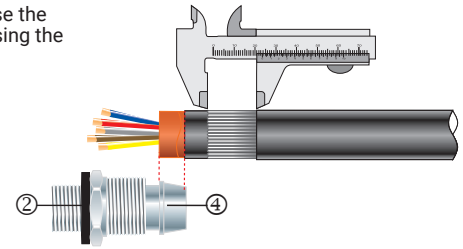
ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED:-
- Must be made from materials which are compatible with the cable gland materials.
- Have a sealing area around the cable gland entry point with a surface roughness < Ra 6.3 µm.
- Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
- Are sealed using the supplied sealing gasket.

MUST HAVE THREADED ENTRIES
- The same thread size as the cable gland. (Thread adapters should be used to correct any mismatch).
- With a thread tolerance of metric class '6H' or equivalent.
- Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications

OR CLEARANCE HOLES (not Ex d)
- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm. (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and 20.7mm).
- Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads).

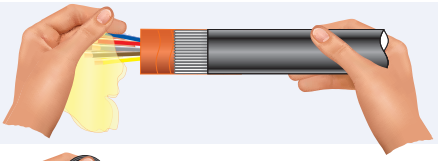
1. Separate the inner ② from the gland body ③. Prepare the cable cutting back the outer sheath to expose the armour to the length as per table below. Strip back the inner bedding to expose the inner cable cores using the cone ④ as a gauge.

Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length
00-16ss	20.0	2-25	25.0	5s-50s	35.0	7-75	50.0
00-20ss	20.0	3s-32s	30.0	5-50	35.0	8-80	50.0
0-20s	20.0	3-32	30.0	6s-63s	45.0	9s-90s	50.0
1-20	25.0	4s-40s	30.0	6-63	45.0	9-90	50.0
2s-25s	25.0	4-40	30.0	7s-75s	50.0	10-100	60.0

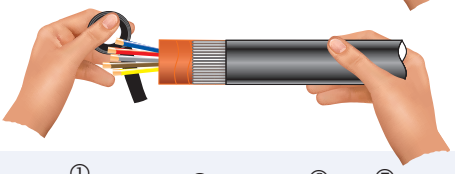


If the cable cores have screens these should be cut away or twisted together into a single core. This single core should be insulated with heat shrink tubing or coated with insulating varnish. Any drain wires should also be insulated with heat shrink tubing or coated with insulating varnish.

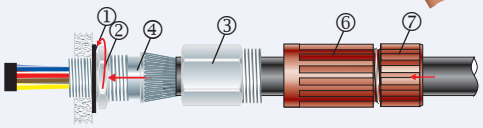
2. Using a clean cloth, clean the cable cores insulation.



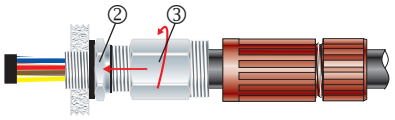
3. Using the insulation tape, bundle the cores together at the end.



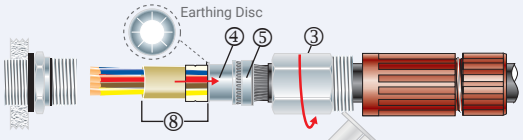
4. To maintain IP66/68, ensure the thread gasket ① is in place. Screw the inner ② into the apparatus and tighten to installation torque using a CCG Spanner. If apparatus is untapped use a locknut. Pass the bundled cable cores through corrosion guard outer nut ⑦, corrosion guard body ⑥ and the gland body ③. Pass the bundled cables cores through the inner ② and the inner diaphragm seal and splay the armour wires over the cone ④.



5. Screw the gland body ③ onto the inner ② until hand tight, then tighten with a CCG Spanner with ¾ turn to lock the armour between the cone ④ and the cone ring ⑤.



6. Unscrew the gland body ③. Check that the armour is locked between the cone ④ and the cone ring ⑤ (O-Ring on the cone ring ⑤ is sacrificial). Withdraw the barrier pot sub-assembly ⑧ and the bundled cables. Remove the insulation tape. Check the copper tape has passed through and makes 360° contact with the earthing disc.



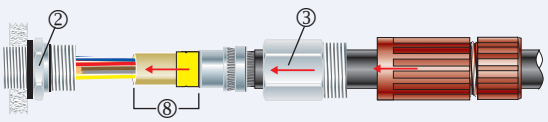
7. Remove the cap ⑪ from resin applicator and attach the mixing nozzle ⑫ (use extension nozzle for small multicore cables). Whilst holding the barrier pot sub-assembly ⑧ upright and holding the diaphragm seal firmly against the cable sheath inject the resin into the resin chamber*. Ensure the resin fills the inspectible resin seal pot ⑨ all the way to the top of the protective resin pot ⑩ and wipe any excess resin away.

Wait for the resin to set from a liquid to a gel, this should take:
- 15 minutes at 10°C
- 7 minutes at 20°C
- 6 minutes at 30°C
- 5 minutes at 40°C

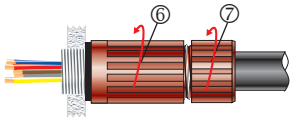
For installations in less than 5°C Ambient, warm the Resin tube in warm water at ± 50°C. If there is still Resin left in the tube, discard the mixing nozzle ⑫ and replace the cap ⑪ for use with the next gland.

* The installation is acceptable if the cable sheath is pushed 2mm or 3mm into the resin seal.

8. Re-insert the barrier pot sub-assembly ⑧ back into the inner ②. Tighten the gland body ③ to the required torque using a CCG Spanner.



9. Slide the corrosion guard body ⑥ and the corrosion guard outer nut ⑦ over assembled gland, screw the corrosion guard body ⑥ onto gland. **Hand tighten** the corrosion guard body ⑥ and the corrosion guard outer nut ⑦ to produce the required dust and waterproof seal IP66/68.



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