2023 @ CCG CABLE TERMINATIONS (PTY) LTD



UNITEx D

Ex db IIC, Ex eb IIC, Ex ta IIIC, Ex nR IIC

CAPTIVE COMPONENT GLAND® WITH VARIABLE DELUGE SEAL™ for Multi Armoured Cable

Features and Benefits

- Indoors and outdoors, Group II, III, Zone 1, 2, 20, 21 and 22 hazardous areas. Two-part handling, no loose part. A freely rotating captive cone and inspectible cone ring provide an armour clamp and earth bond on steel wire, aluminium, braid, and tape armour

- Patented disconnect system that allows inspection of armour clamp and inner seal after assembly. With a patented Variable Deluge Seal™ as a standard. Factory-fitted with a specially formulated elastomeric seal for Built-in Safety™, it seals on the inner and outer sheath
- of the cable to IP65/66/68.

 Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™), available in aluminium or stainless steel 316/316L on request.
- Supplied with a thread-sealing gasket (parallel threads only).







PATENTED

Technical Data

Type: Gland Material:

UNITEx[™]-D Brass (Marine Grade Electroless Nickel Plated[™]), Aluminium, Stainless Steel 316/316L

Standard Thermoset Elastomer or Extreme Temperature Seals HDPE, Nylon 66 or PTFE Seal Material: Sealing Gasket Material:

Steel Wire, Aluminium, Braided and Tape Armour Cable Type: Armour Clamping: Rotating Captive Cone and Inspectible Cone Ring Inner Sheath, Outer Sheath and Variable Deluge Seal Sealing Area:

Adaptor, Reducer, Earth Tag, Locknut, Serrated Washer and Shroud The installer should ensure that the materials are suitable for the installation Optional Accessories: Note:

environment

Standards and Certifications

IECEX/INMETRO: Ex db IIC Gb, Ex eb IIC Gb, Ex ta IIIC Da, Ex nR IIC Gc
ATEX/UKEX: (a) II 2/3G 1D, Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc, Ex ta IIIC Da
CCC: Ex db IIC Gb, Ex eb IIC Gb, Ex ta IIIC Da
Standard Seals: -60°C to +95°C/100°C (HDPE/Nylon Sealing Gasket)
Extreme Temp. Seals: -60°C to +160°C (PTFE Sealing Gasket) **Equipment Protection Levels:**

Continuous Operating Temp:

Conformance:

Standard:
IEC/BS EN 62444, 6121
IEC 60079 Part 0, 1, 7, 15, 31
EN 60079 Part 0, 1, 7, 31
EN 60079 Part 0, 15
BS EN 60079 Part 0, 1, 7, 31
BS EN 60079 Part 0, 1, 7, 31
BS EN 60079 Part 0, 1, 7, 31
BS EN 60079 Part 0, 1, 7, 15, 31
FOCT 31610-0, 15, FOCT IEC 60079-1
FOCT P M9K 60079-7, 31
CR/T3R36 1 2 3 31-2021 IEC/BS EN IECEx **ATEX UKEX** INMETRO (Brazil)

TR CU (Russia) CCC/CNEx (Chinese) GB/T3836.1, 2, 3, 31-2021

SANS/IEC 60079 Parts 0, 1, 7, 31 IP66/68 850m - Parallel IP65 - Tapered IP68 - Tapered and approved grease IEC 60529 IEC 60529

IEC 60529 **Deluge Protection** ASTM B117-11. BS EN ISO 3231 Corrosion Protection ASIM B 11-11, BS EN 180 3231 IEC/EN 60079 Part 0, 1, 7, 15, 31 IEC 60079 Part 0, 1, 7, IEC 60529 IEC 60079 Part 0, 1, 7, 15, 31 EN 55011, + A1, EN 55022 Marine ABS DNV-GI ClassNK

EMC Compatible (E) (E LA ME) COLL SGS [H[[x] [C] S II] ONE (W) ABS ONL CHE NIPPONKALI KYOKA

CML 14CA364 IECEX CML 18.0018X CML 16ATEX1001X CML 16ATEX4002X CML 21UKEX1011X CML 21UKEX4006X TÜV 15.0483X EA9C RU C-ZA.HA91.B.00245/21

Certificate

CNEX 21.3388X

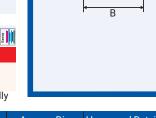
CCC 2021312313000394 MASC MS/22-9001X CML 15Y728

IECEX CML 18.0018X CML 14CA370-2 EXOVA N968667 ABS 20-1952706-1-PDA DNV-GL TAE0000010 TA20270M

SGS EMC305079/1



The cable glands shall only be used where the temperature, at the point of entry, is between -60°C to +95°C (standard seal & HDPE sealing gasket), -60°C to +100°C (standard seal and Nylon sealing gasket) or -60°C to +160°C (extreme temp. seal & PTFE sealing gasket) depending on seal and gasket used.
 Note: According to IEC 60079-14, 10.6.2: An Ex d gland will only maintain Ex d integrity when used with substantially round, compact and filled cable. If not a CCG VORTEX® barrier gland should be used.



Dundunt	Gland	Metric Entry Thread		NPT Entry Thread		Cable Detail				Max	Max Armour Dia		Hexagonal Detail		Install.
Product Code	Size Reference	,C,	Min 'D'	,C,	Min 'D'	Min 'A'	Max 'A'	Min 'B'	Max 'B'	Length 'E'	Min 'F'	Max 'F'	Max 'Flats'	Max 'Crns'	Torque Value Nm
055400S-16	00s-16ss	M16x1.5	15	-	-	3.0	8.5	5.0	10.5	73.0	0.2	0.9	24.0	27.0	21.0
055400S	00s-20ss	M20x1.5	15	1/2/3/4	15	3.0	8.5	5.0	10.5	73.0	0.2	0.9	24.0	27.0	21.0
055400	00-20ss	M20x1.5	15	1/2/3/4	15	3.0	8.5	8.0	14.0	73.0	0.2	0.9	24.0	27.0	21.0
0554-0S-16	0s-16s	M16x1.5	15	-	-	7.0	12.0	8.0	14.0	70.0	0.2	1.25	24.0	27.0	21.0
0554-0S	0s-20s	M20x1.5	15	1/2/3/4	15	7.0	12.0	8.0	14.0	70.0	0.2	1.25	24.0	27.0	21.0
0554-0	0-20s	M20x1.5	15	1/2/3/4	15	7.0	12.0	11.5	16.0	70.0	0.2	1.25	24.0	27.0	21.0
055401	1-20	M20x1.5	15	1/2/3/4	15	9.0	15.0	12.5	20.5	76.0	0.2	1.25	27.0	30.0	21.0
055422	2s-25s	M25x1.5	15	3/4/1	15/19	11.0	17.5	16.0	24.5	96.0	0.2	1.60	35.0	39.0	30.0
055402	2-25	M25x1.5	15	3/4/1	15/19	14.0	20.0	18.0	27.0	100.0	0.2	1.60	35.0	39.0	30.0
055433	3s-32s	M32x1.5	15	1/1¼	19	15.0	22.0	20.0	30.5	114.0	0.2	2.00	42.0	47.0	42.0
055403	3-32	M32x1.5	15	1/1¼	19	19.0	26.5	23.0	33.5	118.0	0.2	2.00	42.0	47.0	42.0
055444	4s-40s	M40x1.5	15	11/4/11/2	19/21	22.0	31.5	26.5	39.0	116.0	0.3	2.00	52.0	59.0	52.0
055404	4-40	M40x1.5	15	11/4/11/2	19/21	26.0	34.0	28.0	40.0	125.0	0.3	2.00	52.0	59.0	52.0
055455	5s-50s	M50x1.5	15	1½/2	21	29.0	38.0	35.2	47.5	130.0	0.4	2.50	65.0	73.0	57.0
055405	5-50	M50x1.5	15	1½/2	21	34.0	44.5	44.4	52.8	135.0	0.4	2.50	65.0	73.0	57.0
055466	6s-63s	M63x1.5	15	2/21/2	21/30	38.0	50.0	45.5	60.5	152.0	0.4	2.50	80.0	90.0	66.0
055406	6-63	M63x1.5	15	2/21/2	21/30	44.0	56.5	54.6	65.9	152.0	0.4	2.50	80.0	90.0	66.0
055477	7s-75s	M75x1.5	15	2½/3	30/32	50.0	62.0	59.0	72.5	176.0	0.4	3.15	96.0	108.0	72.0
055407	7-75	M75x1.5	15	2½/3	30/32	56.0	67.5	65.0	78.0	173.0	0.4	3.15	96.0	108.0	72.0
055408	8-80	M80x2.0	20	3	32	59.0	69.0	65.0	77.5	169.0	0.4	3.15	96.0	108.0	80.0
055499	9s-90s	M90x2.0	20	3/3½	32/33	66.0	75.0	73.0	86.5	179.0	0.4	3.50	111.0	125.0	89.0
055409	9-90	M90x2.0	20	3/31/2	32/33	74.0	81.5	82.0	91.0	177.0	0.4	3.50	111.0	125.0	89.0
055410	10-100	M100x2.0	20	3½/4	33/34	81.0	91.0	90.0	100.0	196.0	0.4	3.50	125.0	141.0	98.0

All dimensions except NPT are in mm. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

FITTING INSTRUCTIONS

Metric Illustration

CABLE TERMINATIONS

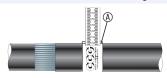
UNITEX**-D GLAND

ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED:-

- Must be made from materials which are compatible with the cable gland materials.
- Have a sealing area around the cable gland entry point with a surface roughness
 Ra 6.3 um
- Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
- Are sealed using the supplied sealing gasket (parallel threads) or by fully tightening into a threaded entry (tapered threads). Note that for tapered threads the IP rating can be improved to IP68 with the use of a suitable thread sealant.

MUST HAVE THREADED ENTRIES

• The same thread size as the cable gland. (Thread adapters should be used to correct



- any mismatch)
- · With a thread tolerance of metric class '6H' or equivalent.
- Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications

OR CLEARANCE HOLES (not Ex d)

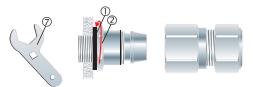
- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm.
 (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and 20.7mm).
- Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads.)

. For accurate sizing, use a CCG Dimension Tape ${}^{\circledR}$ on the inner and outer cable sheath.

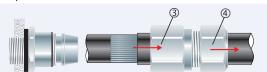


Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length
00-16ss	20.0	3s-32s	30.0	6s-63s	45.0	9-90	50.0
00-20ss	20.0	3-32	30.0	6-63	45.0	10-100	60.0
0-20s	20.0	4s-40s	30.0	7s-75s	50.0	11-115	60.0
1-20	25.0	4-40	30.0	7-75	50.0	12-120	60.0
2s-25s	25.0	5s-50s	35.0	8-80	50.0	13-130	60.0
2-25	25.0	5-50	35.0	9s-90s	50.0		

2. Cut back the cable outer sheath to expose the armour to a length as per the table above.



3. To maintain IP66/68, ensure the gasket 1 is in place. Screw the inner 2 into the apparatus. Tighten the inner 2 to the installation torque using a CCG Spanner 2.



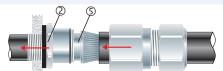
Alternative installation through an unthreaded entry.

If the apparatus is untapped use a locknut.

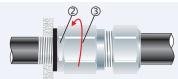


If the gland has NPT entry threads fitted to a threaded entry then IP68 (2m) can be achieved by applying one of the following tested and approved grease types to the thread:- Renolit Lubrene CA700 or LX220 EP2, Renolit LC-WP2 or Moly LX2, or Dow Corning 4 Electrical Compound.

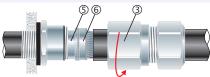
4. Pass the outer nut @ and the body @ over the cable.



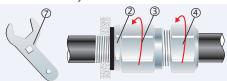
5. Pass the cable end through the inner ②. Splay the armour wires over the cone ⑤.



6. Tighten the body ③ onto the inner ② until hand tight, then tighten with a CCG Spanner ⑦ with ¾ turn to lock the armour between the cone ⑤ and the cone ring ⑥.



7. Unscrew the body ③. Check that the armour has locked between the cone ⑤ and cone ring ⑥. (O-Ring on the cone ring ⑥ is sacrificial).



8. Tighten the body ③ onto the inner ② to the installation torque using a CCG Spanner ⑦. The Variable Deluge Seal™ will engage automatically as the body is tightened onto the inner ②. Tighten the outer nut ④ to produce a moisture proof seal by turning until the seal makes contact with the outer sheath of cable and then make one full turn.